

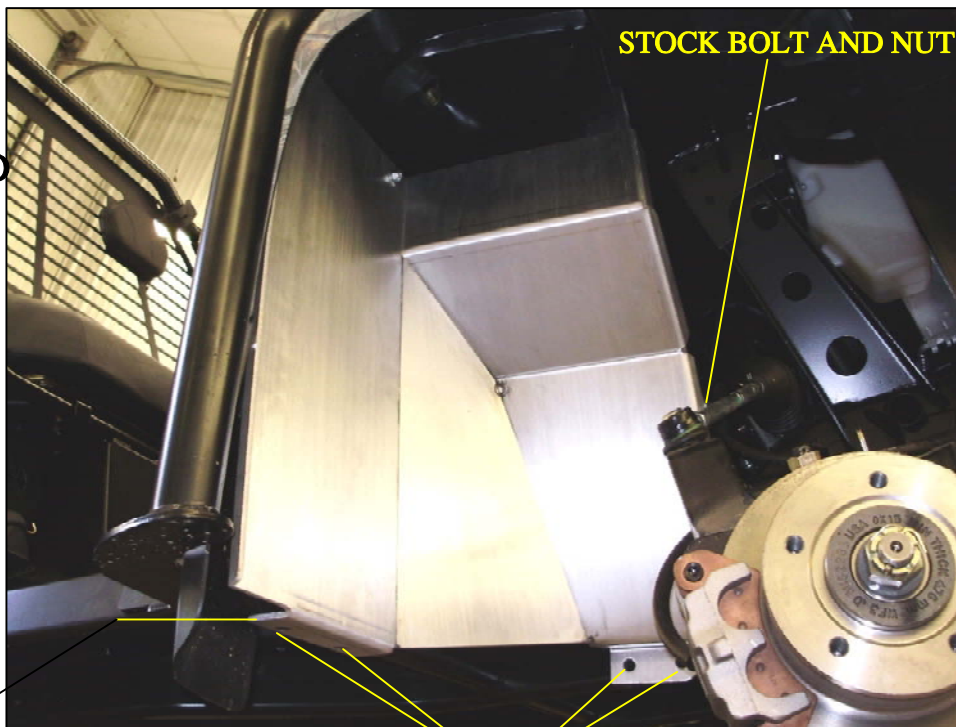
- 8=1/4X1 TORX SCREWS
- 4=1/4 LOCK NUTS
- 4=1/4 USS WASHERS
- 4=1/4 X 1 BOLTS



SP134-AL

JOHN DEERE GATOR 825 XUV

EASIEST WAY TO INSTALL THE GUARDS IS TO REMOVE THE FRONT WHEELS. FIRST PLACE A JACK UNDER THE FRONT OF THE MACHINE LIFT AND REMOVE WHEELS. THEN REMOVE THE STOCK BOLT AND NUT ON THE INSIDE OF THE INNER FENDER. PLACE THE GUARD INTO PLACE PUSH UP UNTIL THE BOTTOM MOUNTING LIP TOUCHES THE FRAME TUB.

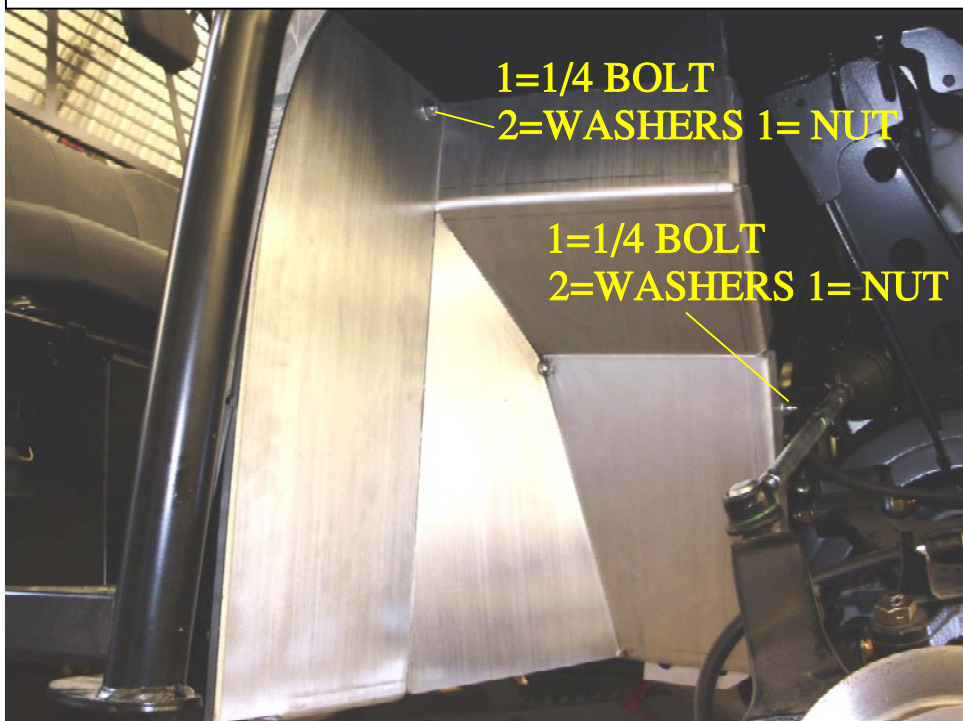


STOCK BOLT AND NUT

BOTTOM MOUNTING LIP.

MUST PRE DRILL THESE FOUR HOLES WITH A 7/32 DRILL BIT FOR THE TORX HEAD SCREWS.

ONCE THE GUARD IS IN PLACE INSTALL BOLT NUT AND WASHERS THAT ARE SUPPLIED ON THE INNER FENDER HOLES. THEN DRILL A 5/16 HOLE THROUGH THE PLASTIC FENDER AT THE TOP FOR THE NEW MOUNTING LOCATION. PROCEED TO THE BOTTOM TO PRE DRILL THE 7/32" HOLES THAT ARE NEEDED TO USE THE 1/4 TORX SCREWS. REINSTALL ALL WHEELS AND PARTS THAT WERE REMOVED TO MOUNT THE GUARDS.



1=1/4 BOLT
2=WASHERS 1= NUT

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